























Symbols

The following symbols are important for reading and understanding the operating instructions. Please take note of the symbols and their meaning. The correct interpretation of the symbols will help you to use the machine in a better and safer manner.

Symbol	Meaning	Symbol	Meaning
	GST 150 CE: Jigsaw with constant electronic control Grey-marked area: Handle (insulated gripping surface)		GST 150 BCE: Jigsaw with constant electronic and bow handle Grey-marked area: Handle (insulated gripping surface)
	Read all safety warnings and all instructions		Before any work on the machine itself, pull the mains plug from the socket outlet
	Wear protective gloves		Additional information
	Movement direction		Reaction direction
	Sawdust blower device		Extraction
	Low stroke rate		High stroke rate
	Switching On		Switching Off
	On/Off switch lock-on		Prohibited action
	When sawing metal, apply coolant/lubricant alongside the cutting line		Article number
P_1	Rated power input	n_0	No-load speed
	Cutting capacity, max.		Wood
	Aluminium		Metal
	Weight according to EPTA-Procedure 01/2003		Symbol for protection class II (completely insulated)
L_{WA}	Sound power level	L_{pA}	Sound pressure level
K	Uncertainty	a_h	Vibrational emission value

Delivery Scope

Accessories shown or described are not part of the standard delivery scope of the product. A complete overview of accessories can be found in our accessories program.

Intended Use

The machine is intended for making separating cuts and cut-outs in wood, plastic, metal, ceramic plates and rubber while resting firmly on the workpiece. It is suitable for straight and curved cuts with mitre angles to 45°. The saw blade recommendations are to be observed.

Technical Data

The technical data of the machine are listed in the Table on page 109 of these operating instructions.

The values given are valid for nominal voltages [U] of 220 – 240 V. For lower voltage and models for specific countries, these values can vary.

Please observe the article number on the type plate of your machine. The trade names of the individual machines may vary.

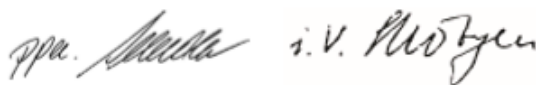
Declaration of Conformity

We declare under our sole responsibility that the product described under "Technical Data" is in conformity with the following standards or standardization documents: EN 60745 according to the provisions of the directives 2004/108/EC, 98/37/EC (until 28 Dec 2009), 2006/42/EC (from 29 Dec 2009).

Technical file at:
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Dr. Egbert Schneider
Senior Vice President
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Dr. Eckerhard Strötgen
Head of Product
Certification



Robert Bosch GmbH, Power Tools Division
D-70745 Leinfelden-Echterdingen
28.07.2009

Noise/Vibration Information

The technical data of the machine are listed in the Table on page 109 of these operating instructions.

Noise and vibrational values (vector sum of three directions) determined according to EN 60745.

The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period.

An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

Mounting and Operation

Action	Figure	Page
Inserting the Saw Blade	A	110
Ejecting the Saw Blade	B	110
Switching on the blower	C	110
Connecting the dust extraction	D	111 – 112
Adjusting the Cutting Angle	E	112 – 113
Mounting the sliding shoe	F	114
Mounting the splinter guard	G	114
Orbital Action Settings	H	115
Adjusting the stroke rate preselection	I	115
Switching On and Off	J	116
Lubrication when cutting metal	K	117
Plunge Cutting	L	117
Mounting and use of the parallel guide	M	117 – 118
Selecting accessories	–	119 – 120

Maintenance and Cleaning

Clean the saw blade holder regularly. For this, remove the saw blade from the machine and lightly tap out the machine on a level surface.

Check the guide roller regularly. If worn, it must be replaced through an authorised Bosch after-sales service agent.

Lubricate the guide roller occasionally with a drop of oil.

In all correspondence and spare parts order, please always include the 10-digit article number given on the type plate of the machine.

After-sales Service and Customer Assistance

Our after-sales service responds to your questions concerning maintenance and repair of your product as well as spare parts. Exploded views and information on spare parts can also be found under:

www.bosch-pt.com

Our customer service representatives can answer your questions concerning possible applications and adjustment of products and accessories.

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Disposal

The machine, accessories and packaging should be sorted for environmental-friendly recycling.

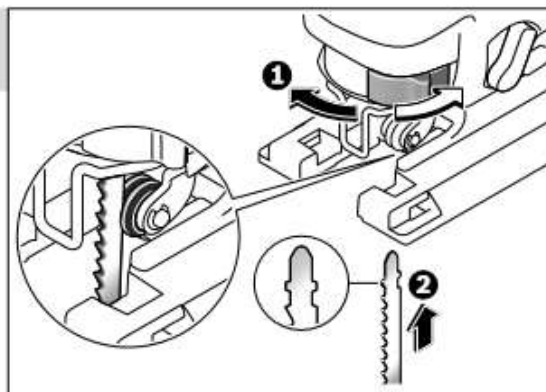
Only for EC countries:

Do not dispose of power tools into household waste!
According the European Guideline 2002/96/EC for Waste Electrical and Electronic Equipment and its implementation into national

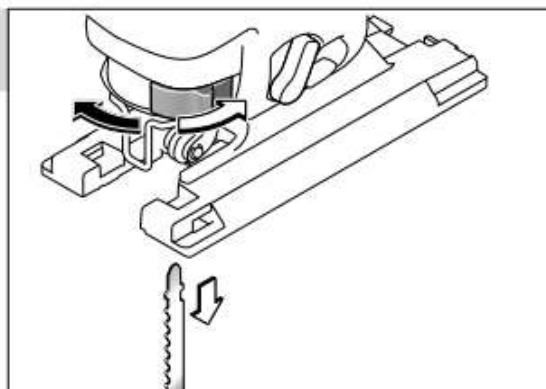
right, power tools that are no longer usable must be collected separately and disposed of in an environmentally correct manner.

Subject to change without notice.

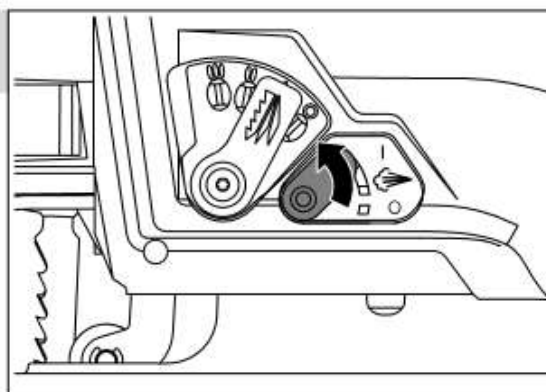
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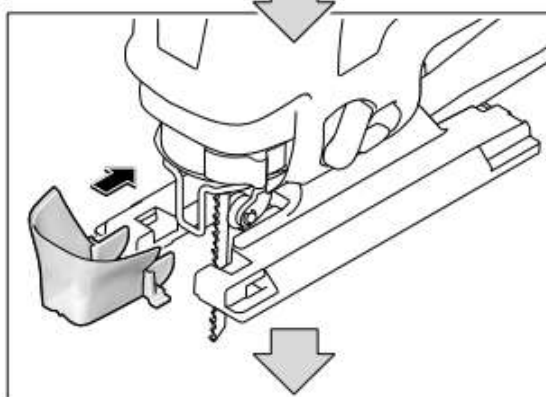
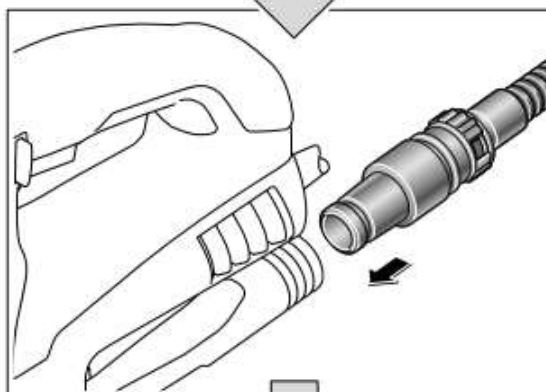
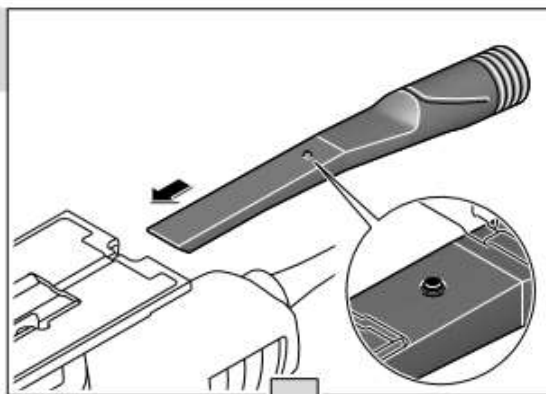
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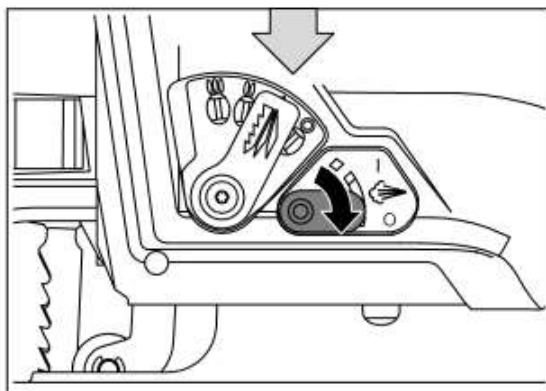


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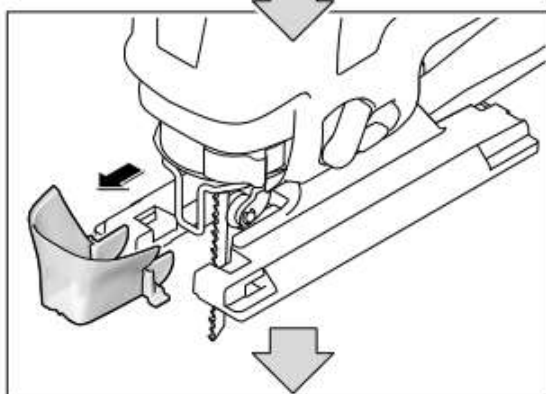
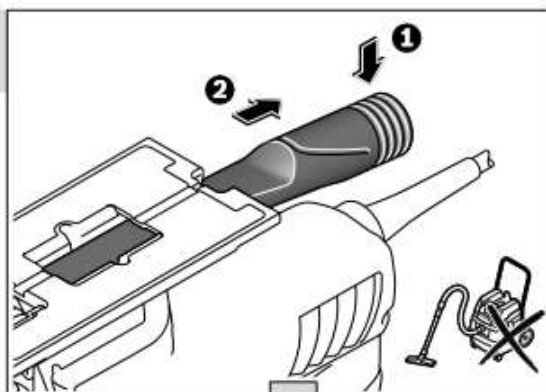
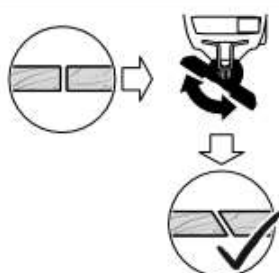


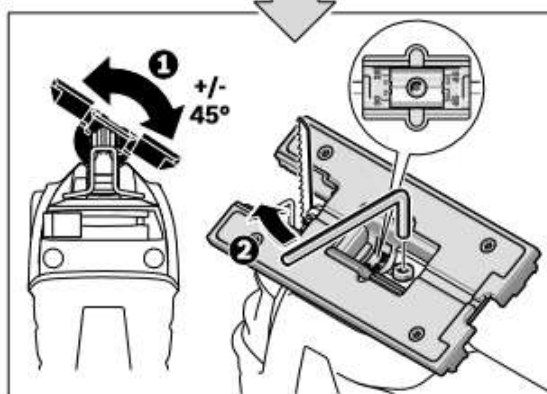
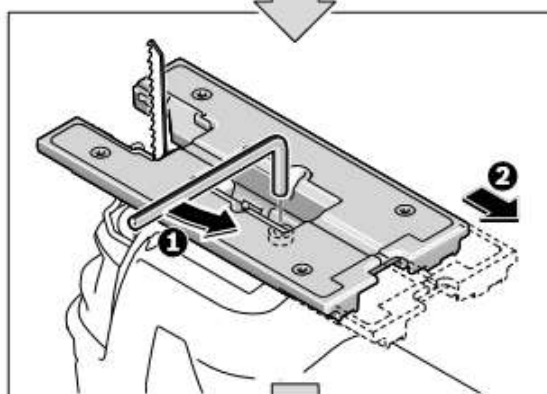
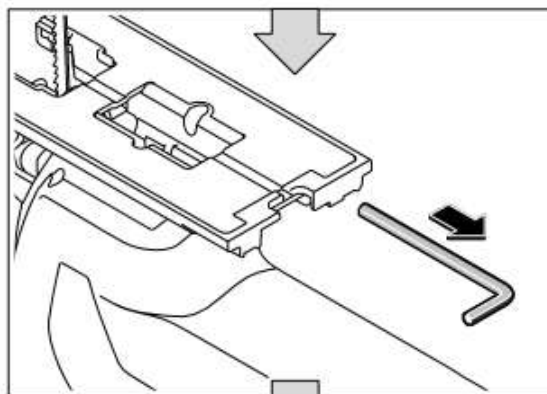
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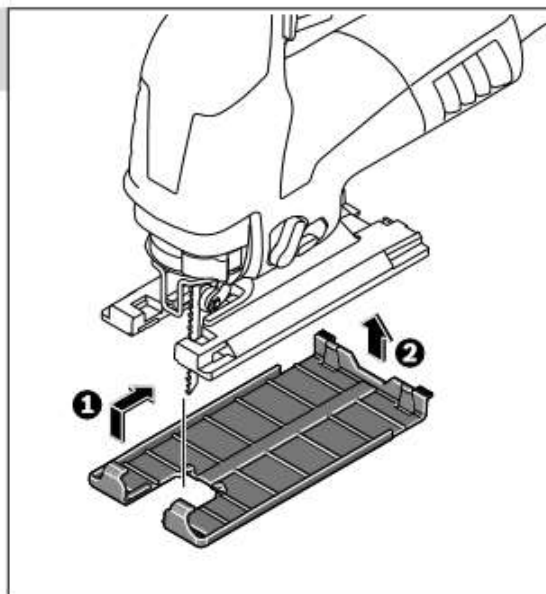
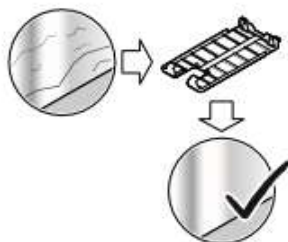
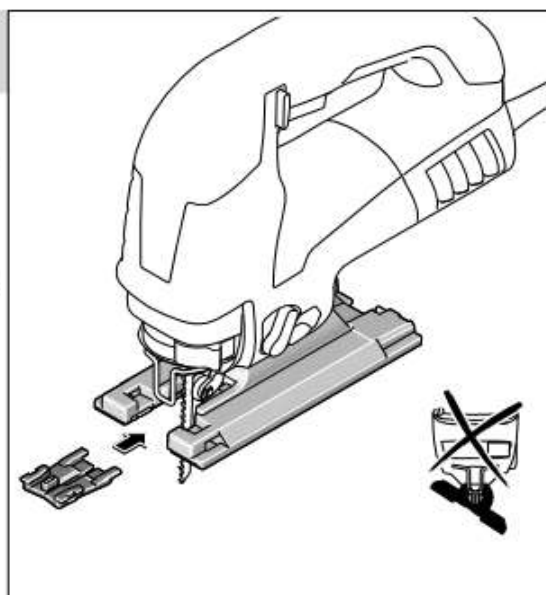
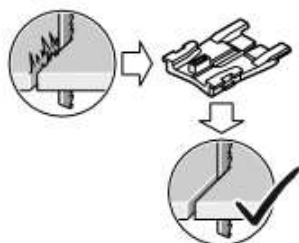




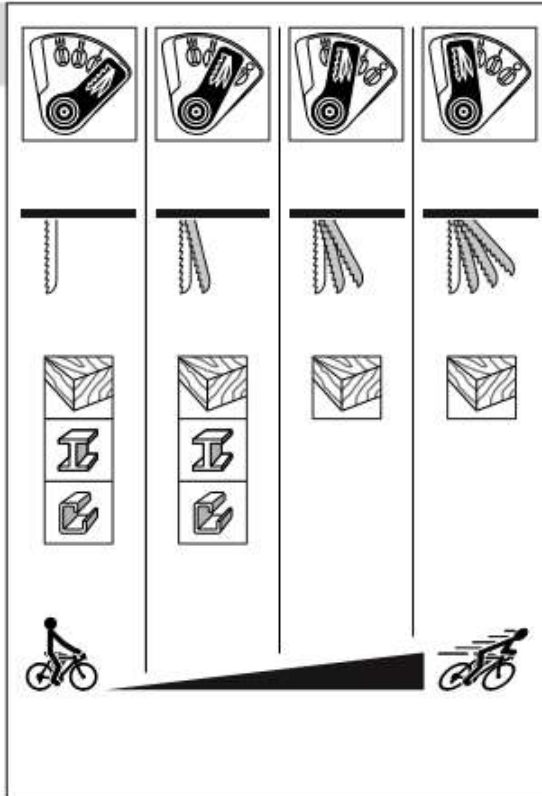
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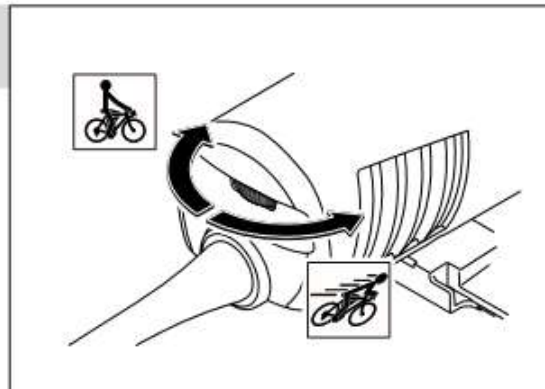


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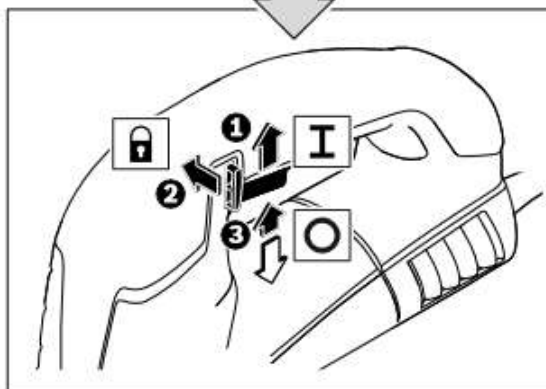
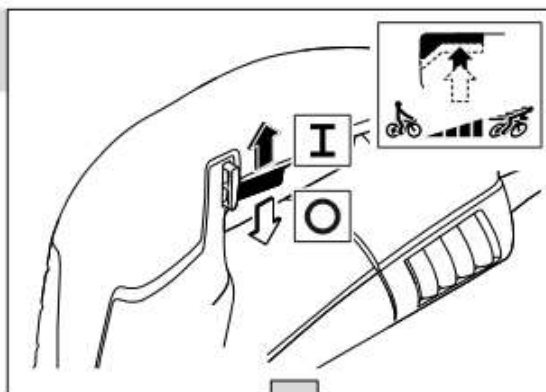
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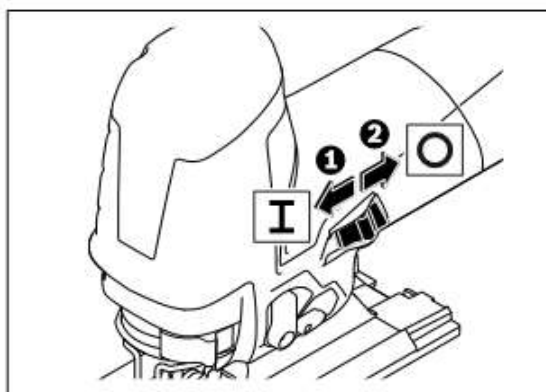
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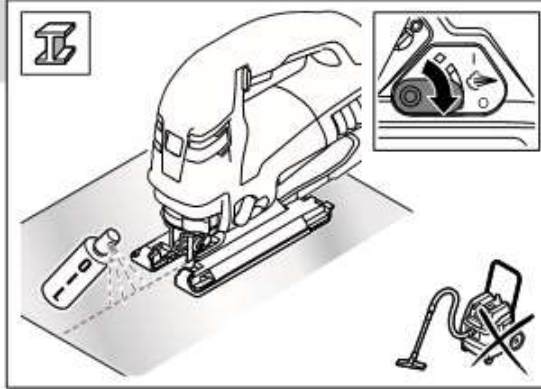
GST 150 BCE



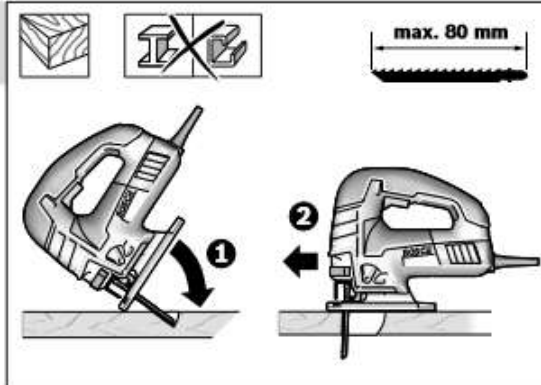
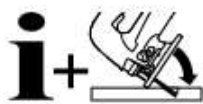
GST 150 CE



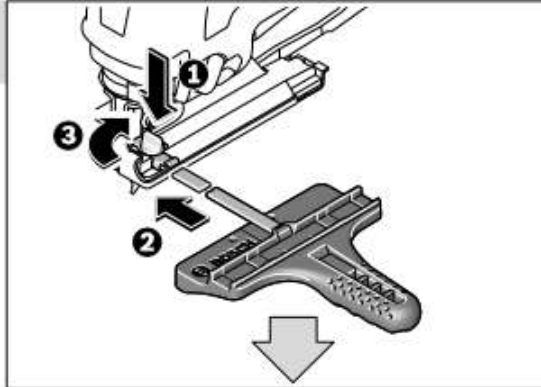
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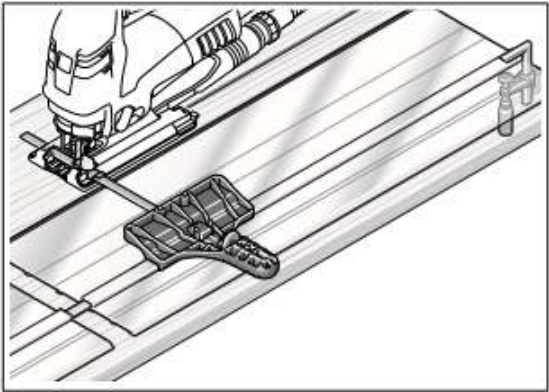
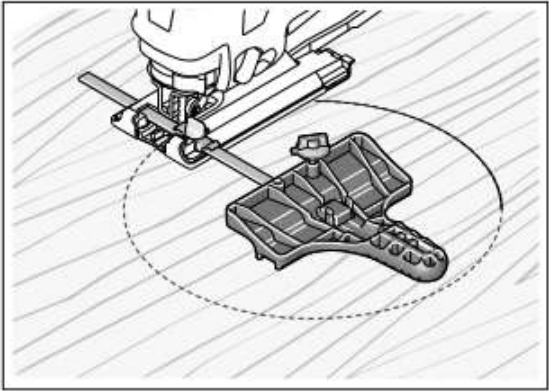
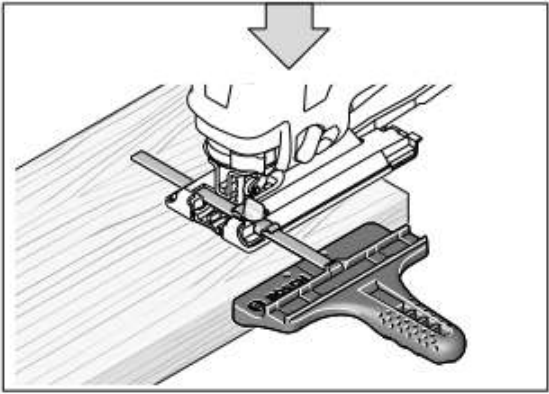


L





M







speed  for Wood	T 144 D	  
speed  for Wood	T 244 D	  
precision  for Wood	T 144 DP	  
clean  for Wood	T 101 B	   
extra-clean  for Wood	T 308 B	   
extra-clean  for HardWood	T 308 BF	    
special  for Laminate	T 101 BIF	  
basic  for Metal	T 118 B	  
PROGRESSOR  for Metal	T 123 X	    
special  for Alu	T 127 D	     
PROGRESSOR  for WoodMetal	T 345 XF	    

